

Evaluation of hyperelastic material properties based on instrumented indentation

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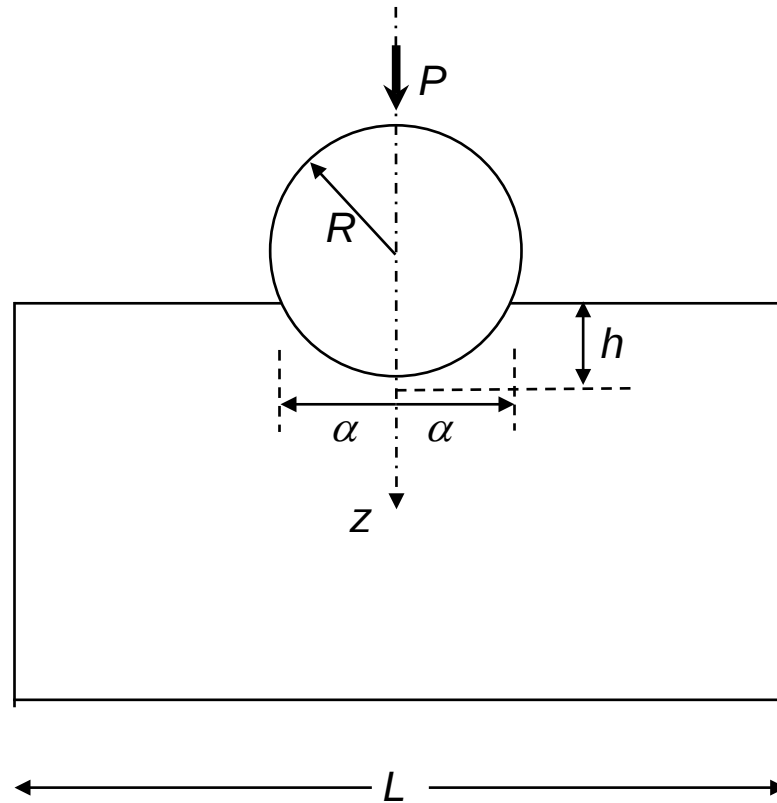
Motivation

- Study the influence of initial stretches to indentation testing
- Measure material constants through indentation and in combination with applied initial stretches
- Possible selection of elastic strain energy density
- Measure initial stretches through indentation testing
- Use of rubber-like models for Bioengineering

Methodology

- *Analysis:* Theory, Finite Elements
(Rubber elasticity)
- *Materials:* Characterization of existing rubbers,
In-house making of gels
- *Indentation testing:* Standard devices (ASTM D412 Tension Test), In-house apparatus
(Spherical indentation and Pre-stretching stage)
- How general can we claim our results to be?

The problem of frictionless spherical indentation (Ting, 1966)



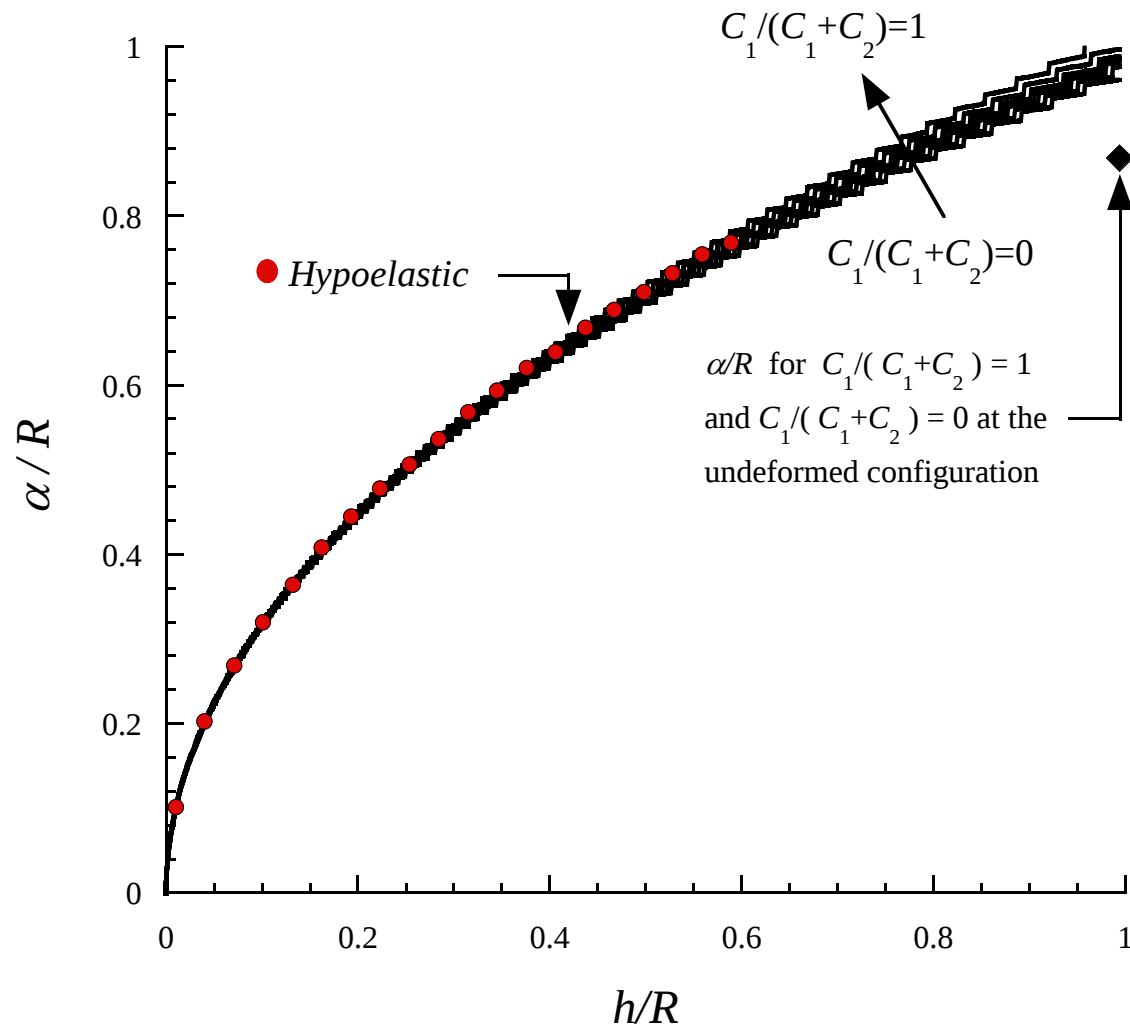
$$(\nu = 1/2)$$

$$G = \frac{E}{2(1+\nu)} = \frac{E}{3}$$

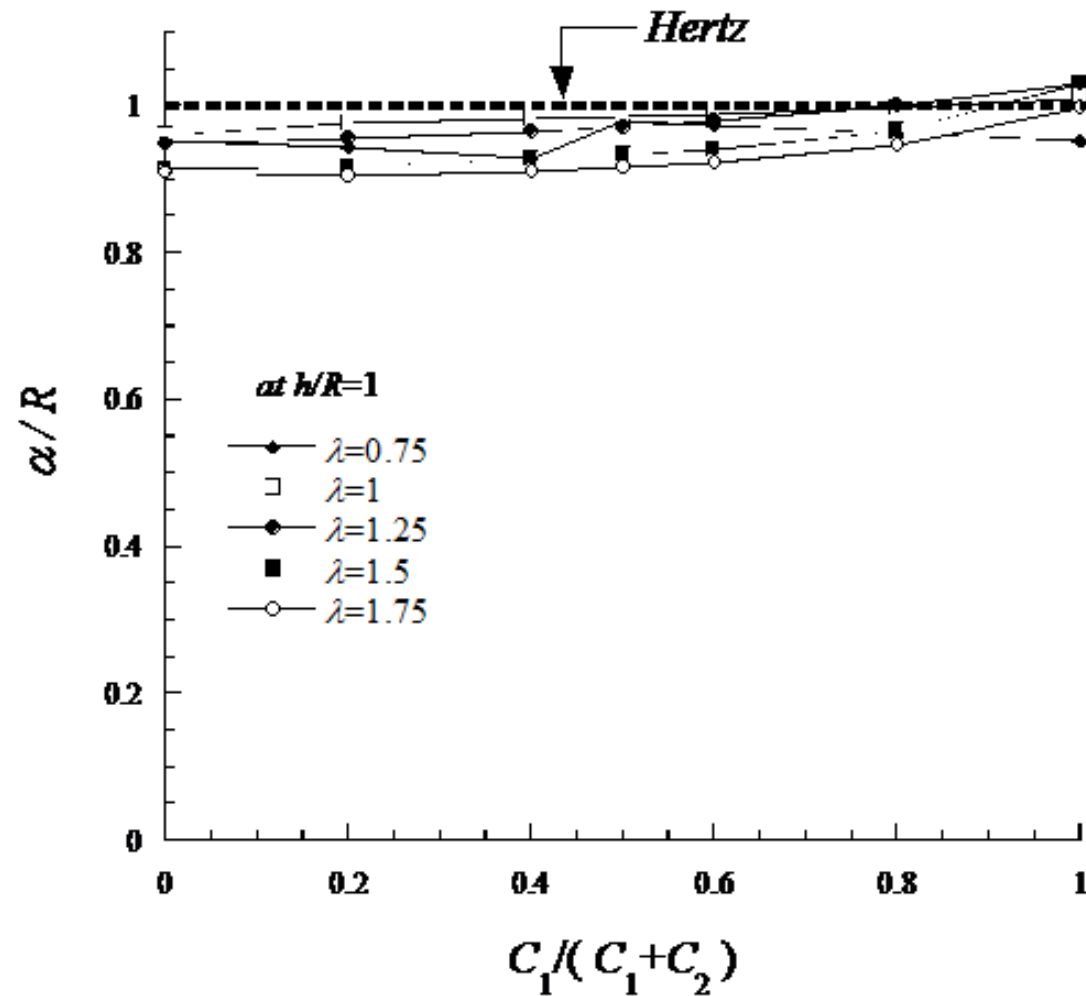
$$h = \frac{1}{2}a \ln \frac{R+a}{R-a}$$

$$\frac{P}{2G} = (R^2 + a^2) \ln \frac{R+a}{R-a} - 2aR$$

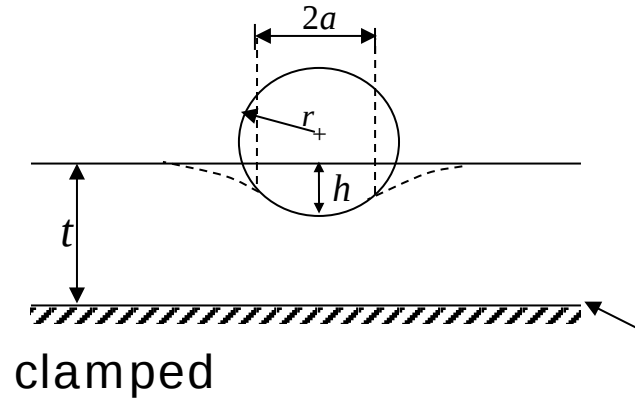
Finite element modeling (Mooney-Rivlin, no pre-stretch)



Finite element modeling (equal biaxial pre-stretching)



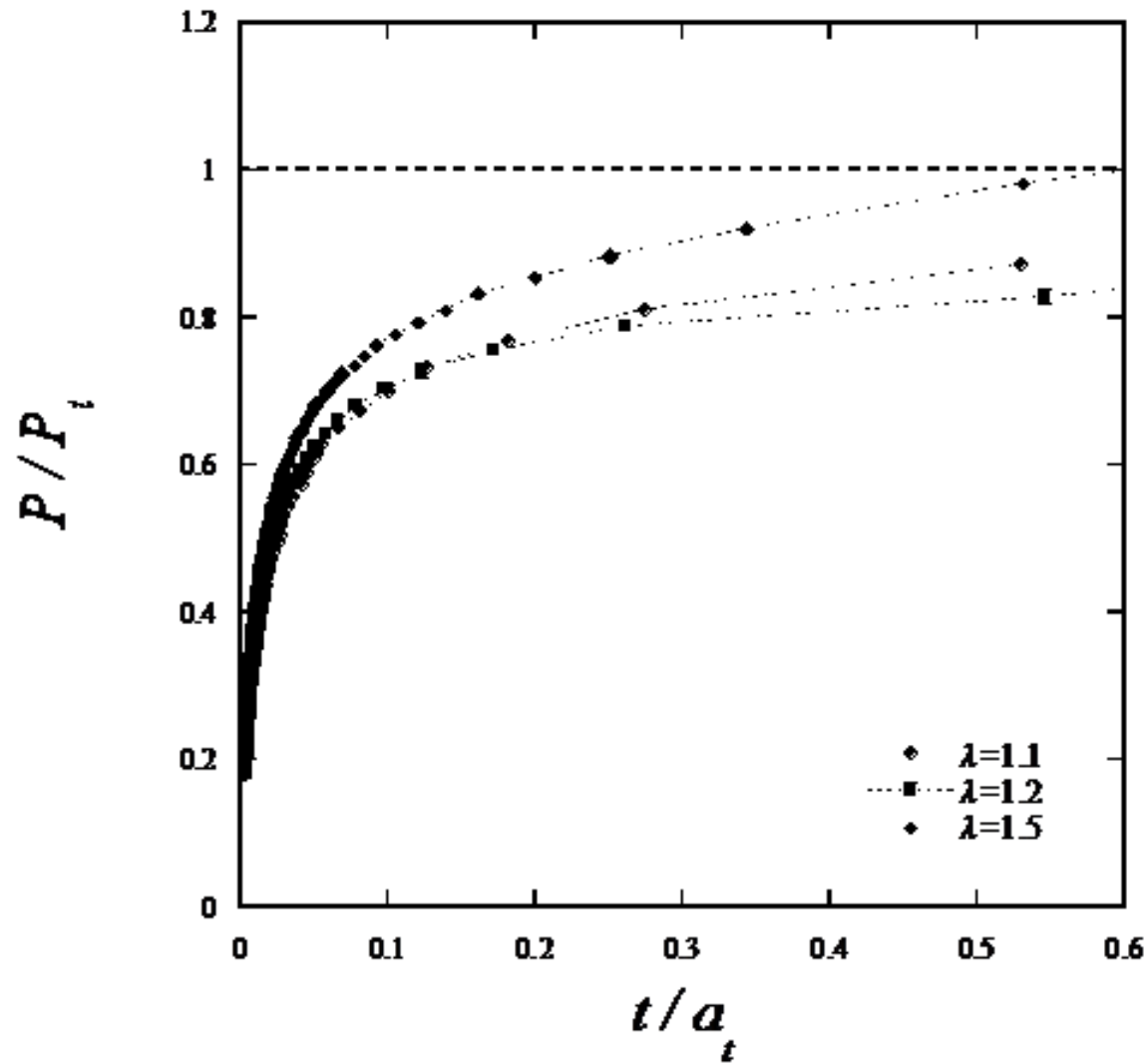
The Influence of the substrate thickness (Waters, 1965)



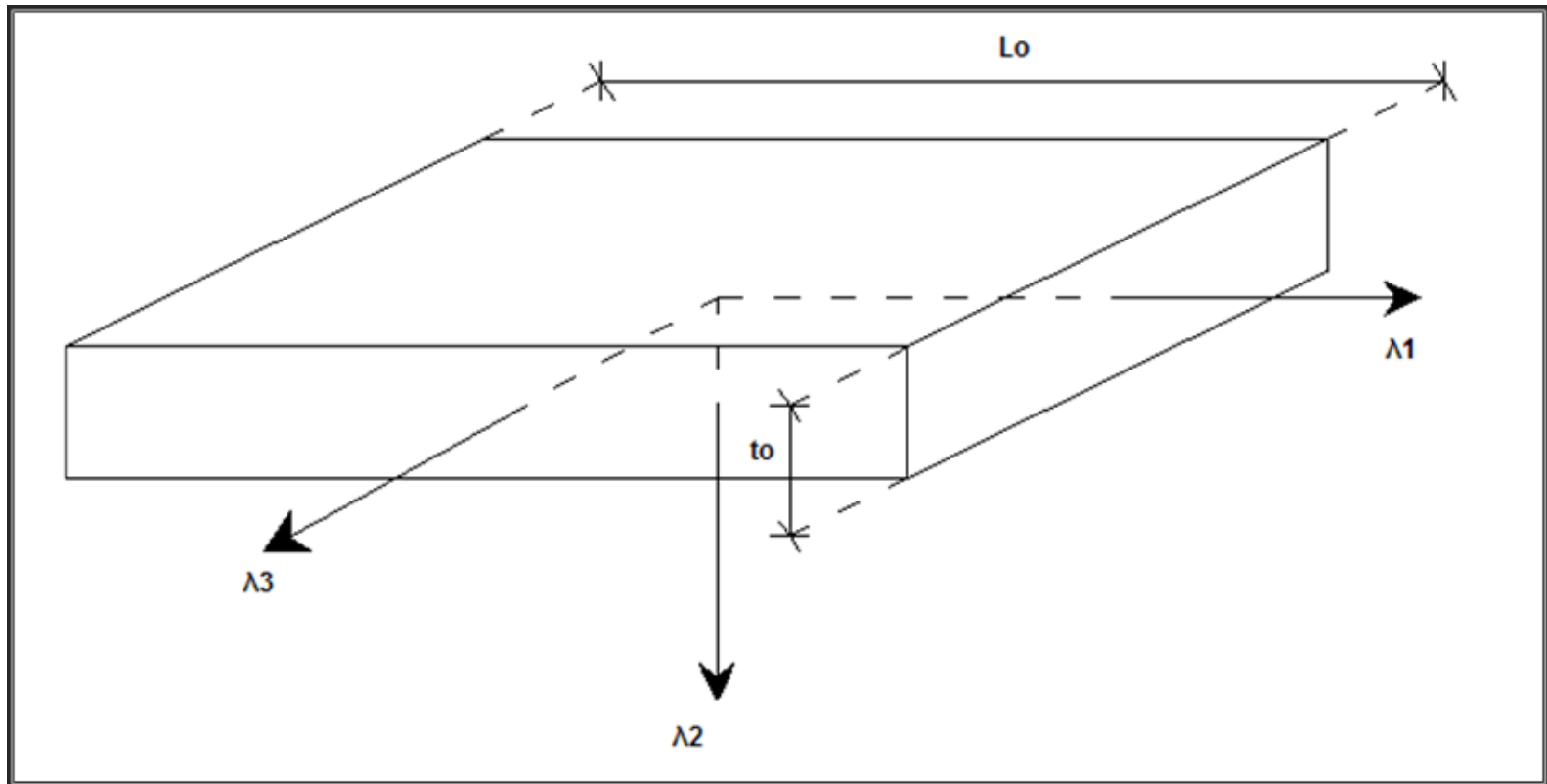
$$\frac{h}{h_t} = \left(1 - \exp \left[-0.67 \frac{t}{a_t} \right] \right)^{3/2} \quad (\text{non-bonded substrate})$$

$$\frac{h}{h_t} = \left(1 - \exp \left[-0.41 \frac{t}{a_t} \right] \right)^{3/2} \quad (\text{bonded substrate})$$

FEM influence of the substrate thickness t (after pre-stretch)



Principal stretches of a rubber layer (pre-tension)



$$I_1 = \lambda_1^2 + \lambda_2^2 + \lambda_3^2$$

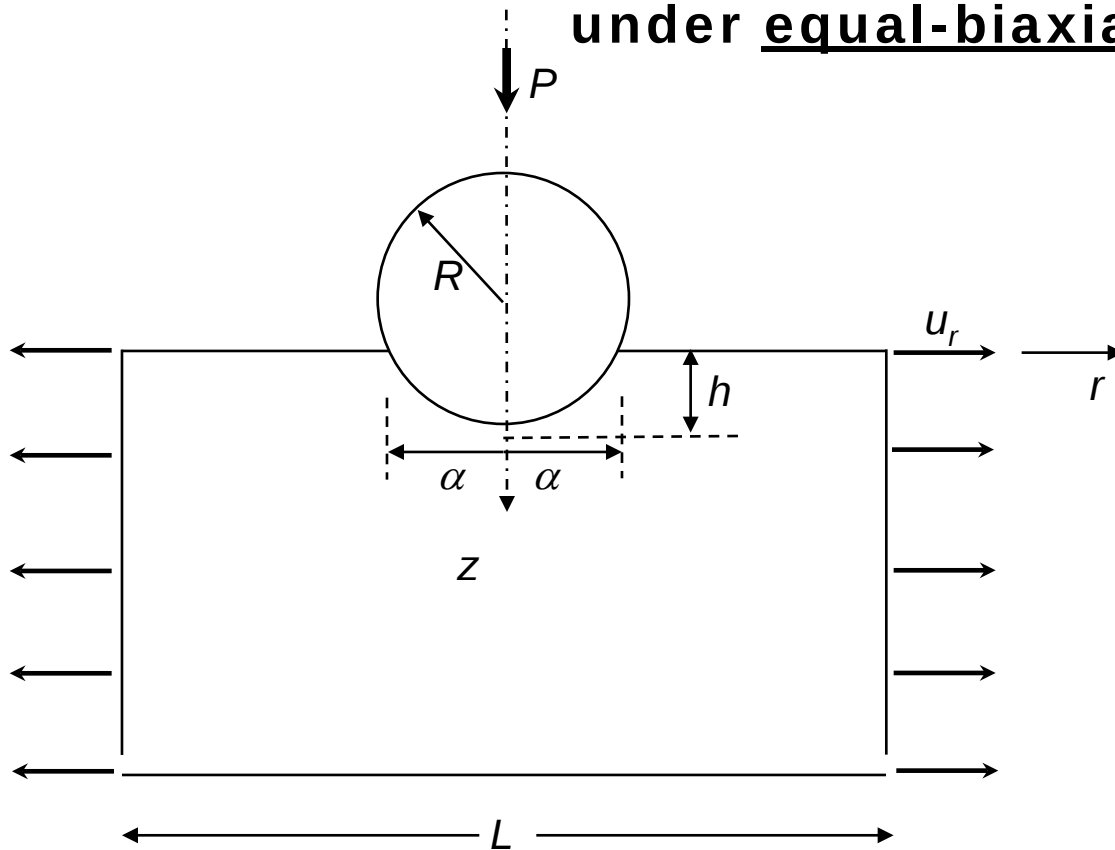
$$I_2 = \lambda_1^2 \lambda_2^2 + \lambda_2^2 \lambda_3^2 + \lambda_3^2 \lambda_1^2$$

$$\lambda_1 \lambda_2 \lambda_3 = 1$$



incompressibility condition

Initially isotropic, incompressible hyperelastic materials
under equal-biaxial stretching



$$W = W(I_1, I_2)$$

$$I_1 = 2\lambda^2 + \lambda^{-4}$$

$$I_2 = \lambda^4 + 2\lambda^{-2}$$

Direction r: $\lambda_1 = \lambda_2 = \lambda$

Direction z: $\lambda_3 = 1/\lambda^2$

Small indentation on an incompressible material in Finite Equal-biaxial stretch (Green et al., 1952)

$$h^{3/2} = \frac{9}{16} \frac{P}{\lambda E_0 R} \quad a = \sqrt{hR} \quad x(\lambda) = \frac{(k_1 b + a)\sqrt{k_1}(1 + k_2) - (k_2 b + a)\sqrt{k_2}(1 + k_1)}{2(k_1 - k_2)}$$

$$W_i = \partial W / \partial I_i \quad W_{ij} = \partial^2 W / \partial I_i \partial I_j \quad a = \frac{2}{\lambda^4} (W_1 + \lambda^2 W_2) \quad b = 2\lambda^2 (W_1 + \lambda^2 W_2)$$

$$c = 4\lambda^2 \left[(W_1 + \lambda^2 W_2) + (\lambda^2 - \lambda^{-4}) (W_{11} + W_{22} \lambda^2 (\lambda^{-4} + \lambda^2)) + W_{12} (\lambda^{-4} + 2\lambda^2) \right]$$

$$d = 4\lambda^{-4} \left[(W_1 + \lambda^2 W_2) + (\lambda^{-4} - \lambda^2) (W_{11} + 2W_{22} \lambda^4 + 3W_{12} \lambda^2) \right]$$

$$k_{1,2} = \frac{-(a + b - c - d) \pm \sqrt{(a^2 + b - c - d)^2 - 4ab}}{2b}$$

(If $k_1 = k_2$, take the limit) unstretched case: $\lambda = 1 \longrightarrow x(1) = 1$

The Mooney-Rivlin model

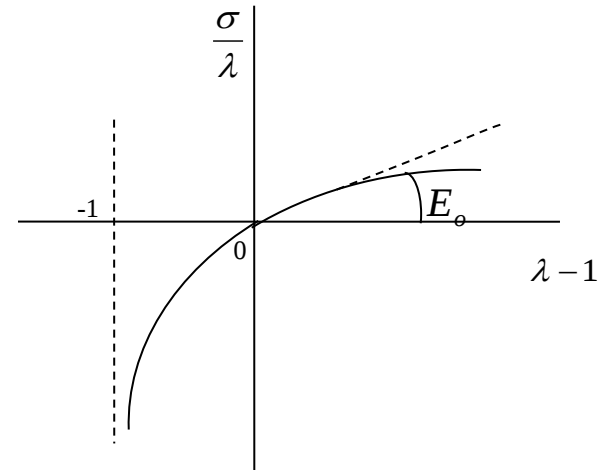
$$W = C_1(I_1 - 3) + C_2(I_2 - 3)$$

$$x(\lambda) = \frac{\lambda^9 + \lambda^6 + 3\lambda^2 - 1}{2\lambda^4(\lambda^3 + 1)} \left[\frac{C_1}{C_1 + C_2} (1 - \lambda^2) + \lambda^2 \right] = x \left(\lambda; \frac{C_1}{C_1 + C_2} \right)$$

Uniaxial extension (Cauchy stress):

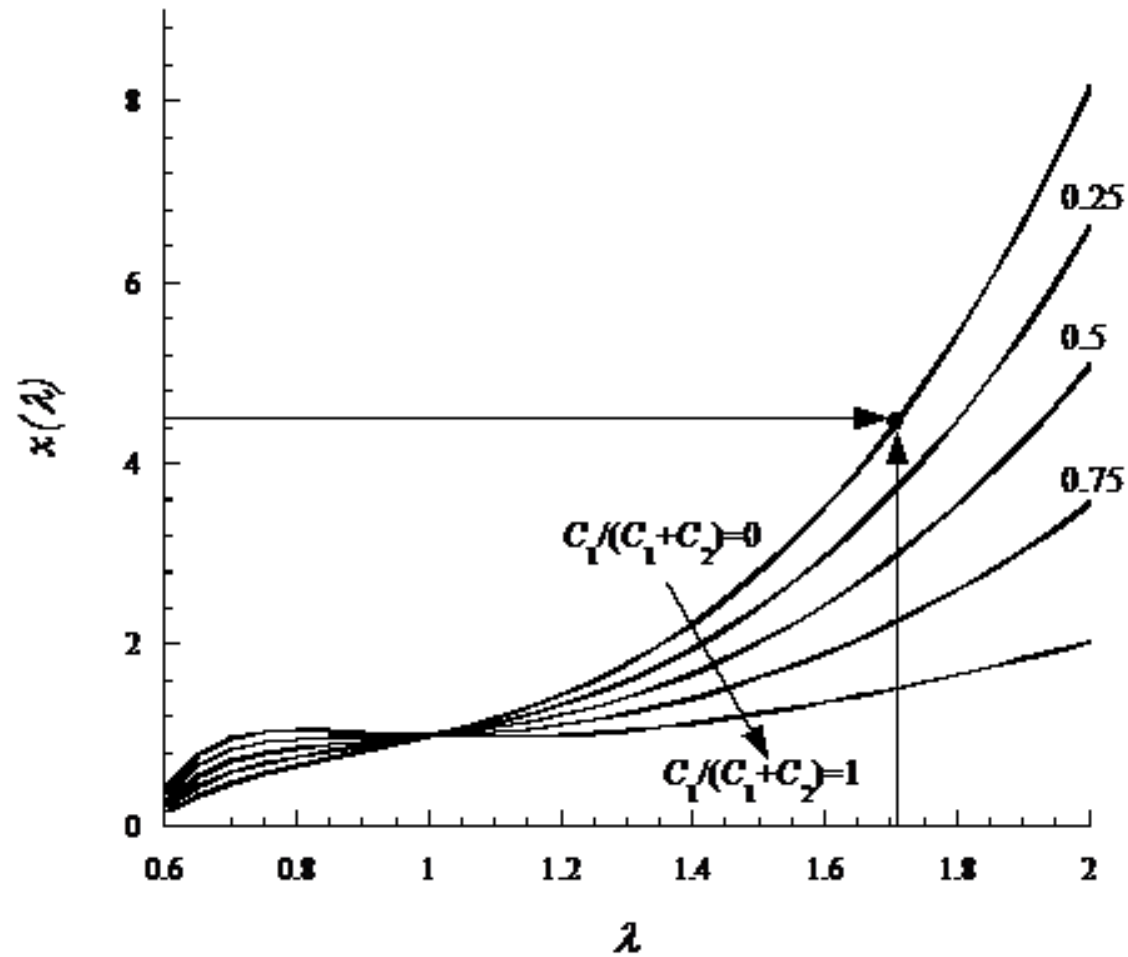
$$\sigma = (2C_1 + 2C_2 / \lambda)(\lambda^2 - \lambda^{-1})$$

$$E_o = 6(C_1 + C_2)$$



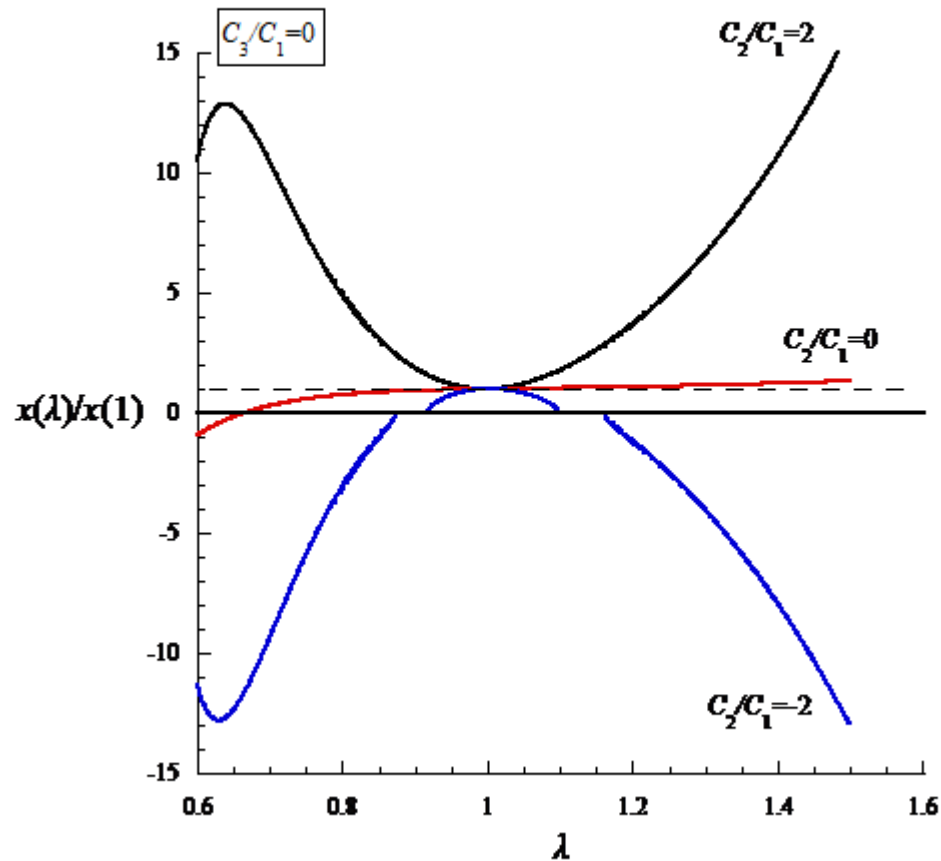
Contracting cardiac tissue: $C_1 = 29.5\text{kPa}$ $C_2 = 5\text{kPa}$

The Mooney-Rivlin model

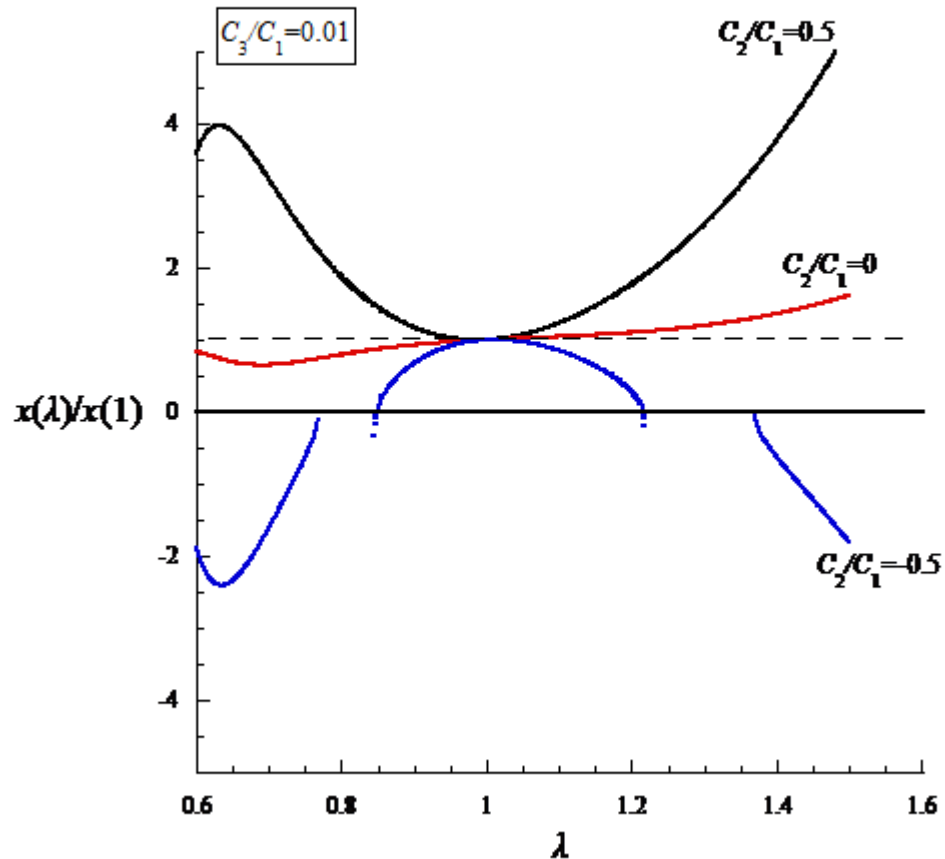


Yeoh's model (1993)

$$W = C_1(I_1 - 3) + C_2(I_1 - 3)^2 + C_3(I_1 - 3)^3$$



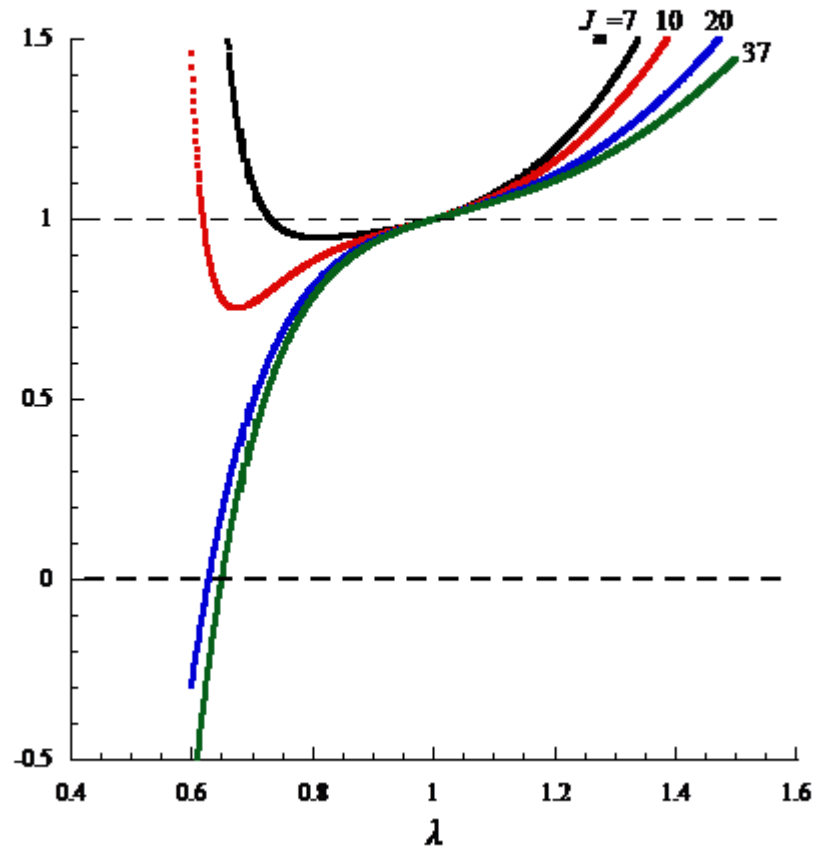
Yeoh's model (1993)



Carbon-filled rubber: $C_1 = 0.5\text{MPa}$ $C_2 = -0.05\text{MPa}$ $C_3 = 0.01\text{MPa}$

Gent's model (2006)

$$W = -\frac{E}{6} J_m \ln\left(1 - \frac{I_1 - 3}{J_m}\right)$$



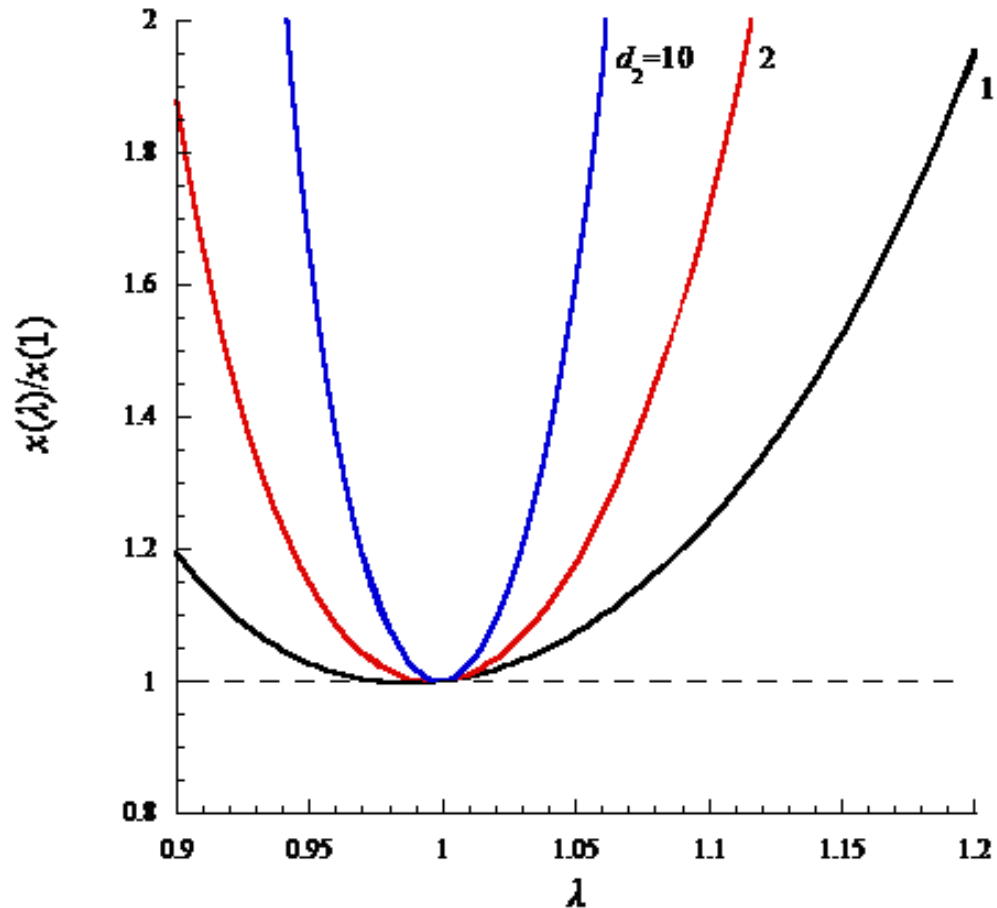
Exponential model (Demiray, 1976)

$$W = d_1 [\exp[d_2 (I_1 - 3)] - 1]$$

Cardiac tissue:

$$d_1 = 0.115 \text{ kPa}$$

$$d_2 = 9.665$$



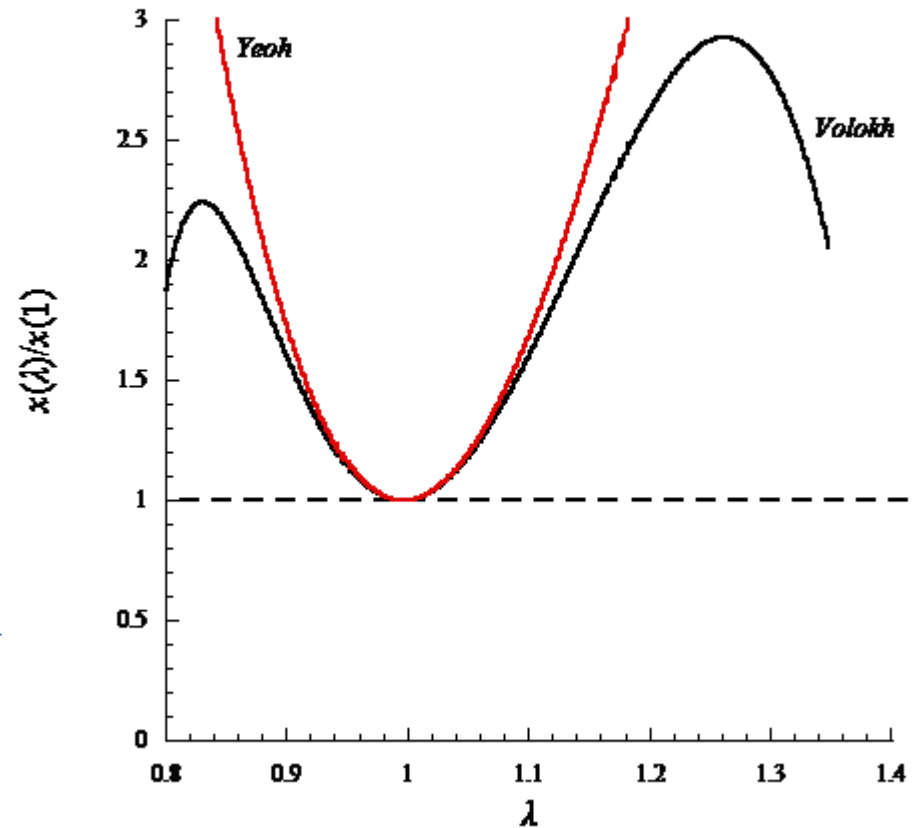
A failure model for pre-stretch indentation (Volokh, 2007)

$$\overline{W}(\Phi, W) = \Phi \left\{ 1 - \exp\left(-\frac{W}{\Phi}\right) \right\}$$

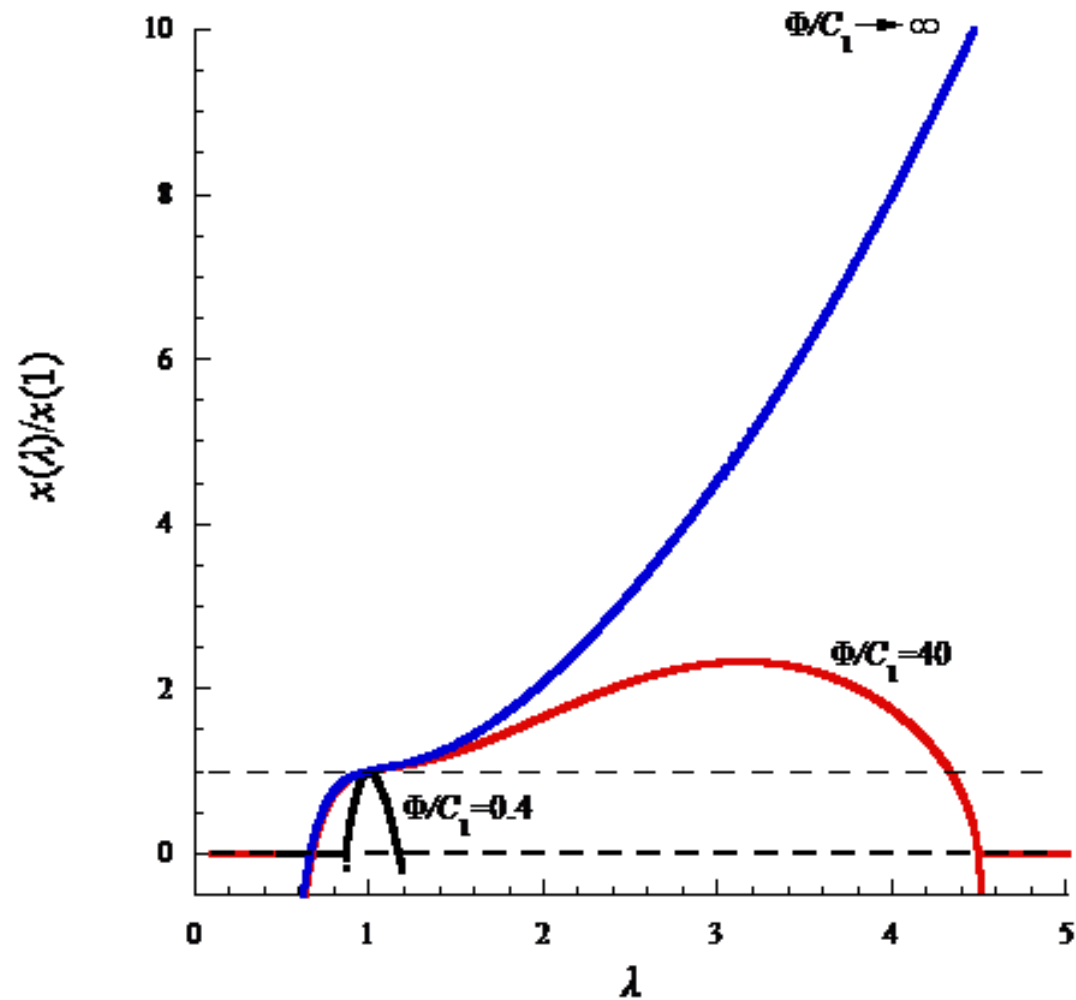
$$C_2 / C_1 = 1.8$$

$$C_3 / C_1 = 0$$

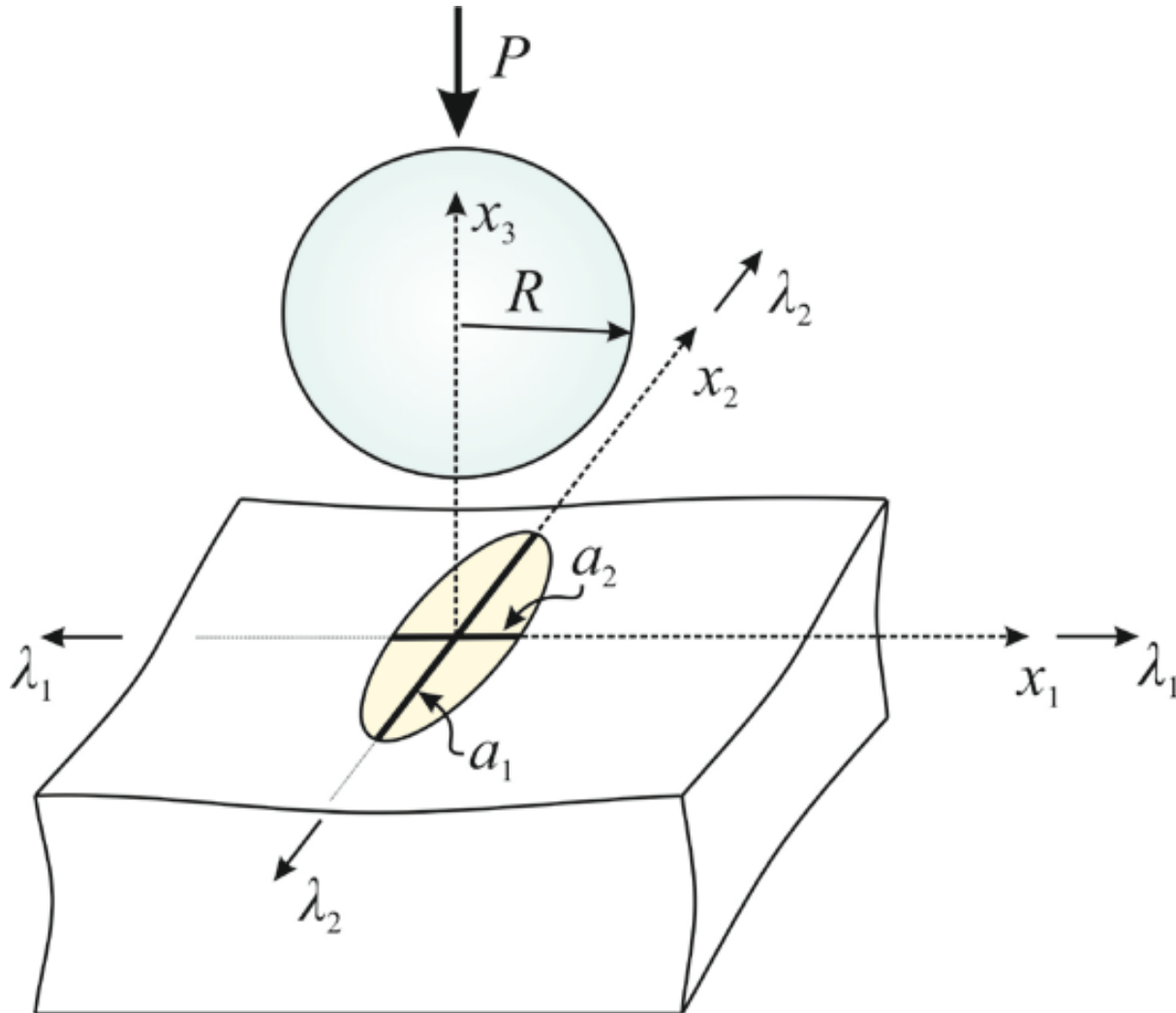
$$\Phi / C_1 = 4$$



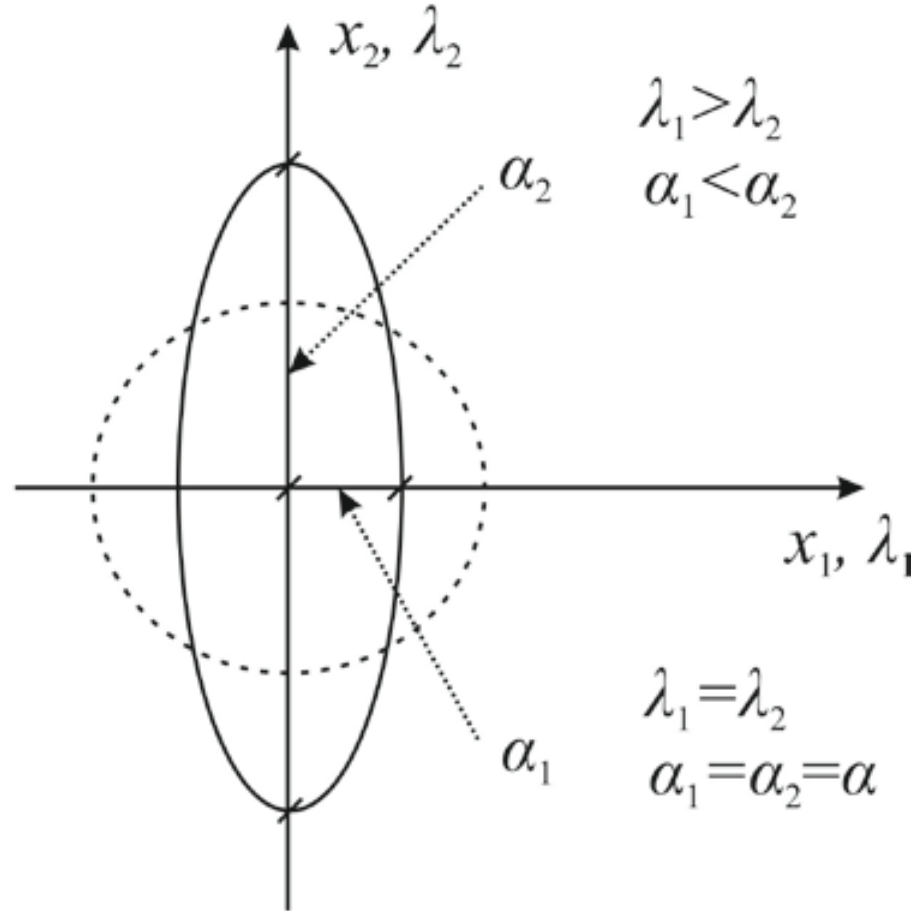
A failure model for pre-stretch indentation (Neo-Hookean)



**Initially isotropic, incompressible hyperelastic materials
under non-equal biaxial stretching**



Non-equal biaxial prestretch



eccentricity:
$$e^2 = 1 - \left(\frac{a_1}{a_2} \right)^2$$

Non-equal biaxial prestretch



$$\lambda_1 = 1$$

$$\lambda_2 = 1$$

$$e = 0$$



$$\lambda_1 = 1.099$$

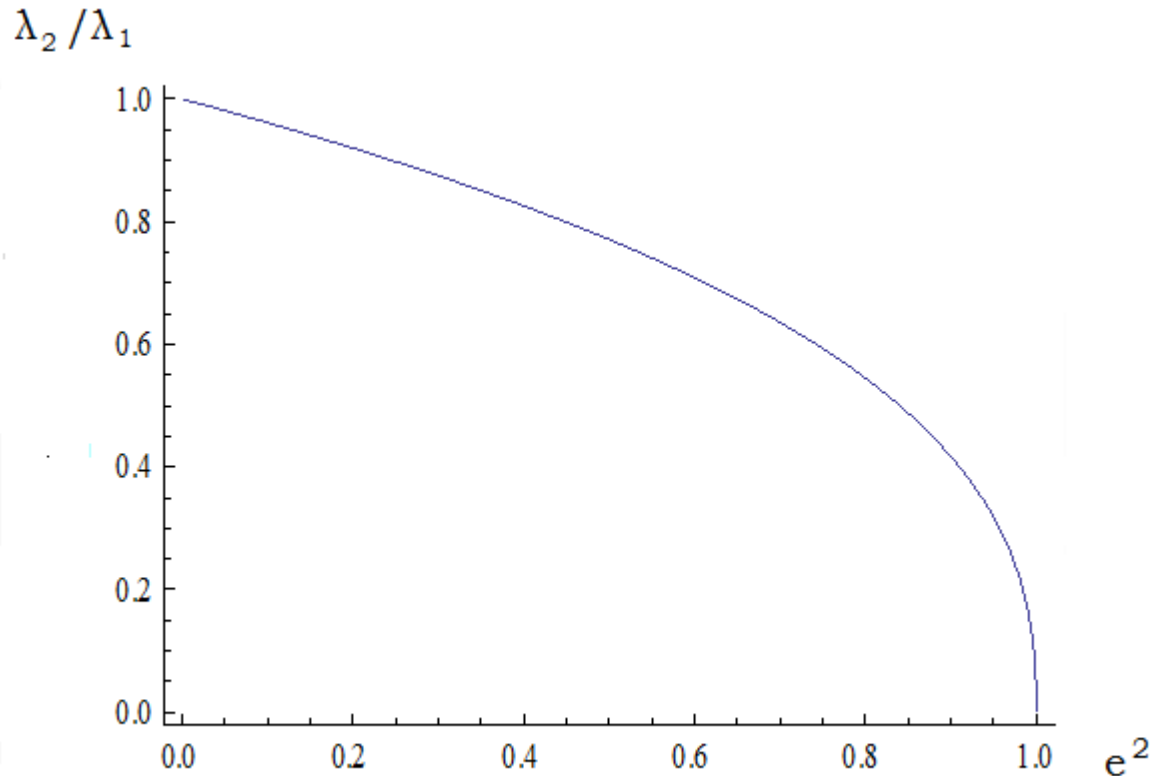
$$\lambda_2 = 1$$

$$e^2 = 0.225$$

The hypoelastic model (Gay, 2000)

$$K(e^2) = \int_0^{\pi/2} \frac{1}{(1 - e^2 \sin^2 \theta)^{1/2}} d\theta$$

$$E(e^2) = \int_0^{\pi/2} (1 - e^2 \sin^2 \theta)^{1/2} d\theta$$



Mapping

$$\left(\frac{\lambda_2}{\lambda_1} \right)^2 = \frac{K(e^2) - E(e^2)}{(E(e^2)/(1 - e^2)) - K(e^2)}$$

The influence of the surface stretches (Filippova, 1978)

$$\lambda = \frac{1}{2}(\lambda_1 + \lambda_2) \quad \chi = \frac{1}{2}(\lambda_2 - \lambda_1) \quad \lambda_1 \geq \lambda_2 \quad |\chi| \ll 1 \quad 0 \leq e < 0.45 \quad \lambda < 1.5 \quad \downarrow$$

(approximation)

$$h^{3/2} = \frac{9P}{8\pi E_0} N(\lambda) K(e^2) (1 + \chi f_0) \left(2R \frac{(1 + \chi f_1)}{(1 + \chi f_0)} \frac{K(e^2) - E(e^2)}{e^2 K(e^2)} \right)^{-1/2}$$

$$f_0 = \frac{L(\lambda)}{N(\lambda)} \frac{2E(e^2) - (2 - e^2)K(e^2)}{e^2 K(e^2)} \quad f_1 = \frac{L(\lambda)}{N(\lambda)} \frac{(4 - e^2)E(e^2) - (4 - 3e^2)K(e^2)}{e^2 (K(e^2) - E(e^2))}$$

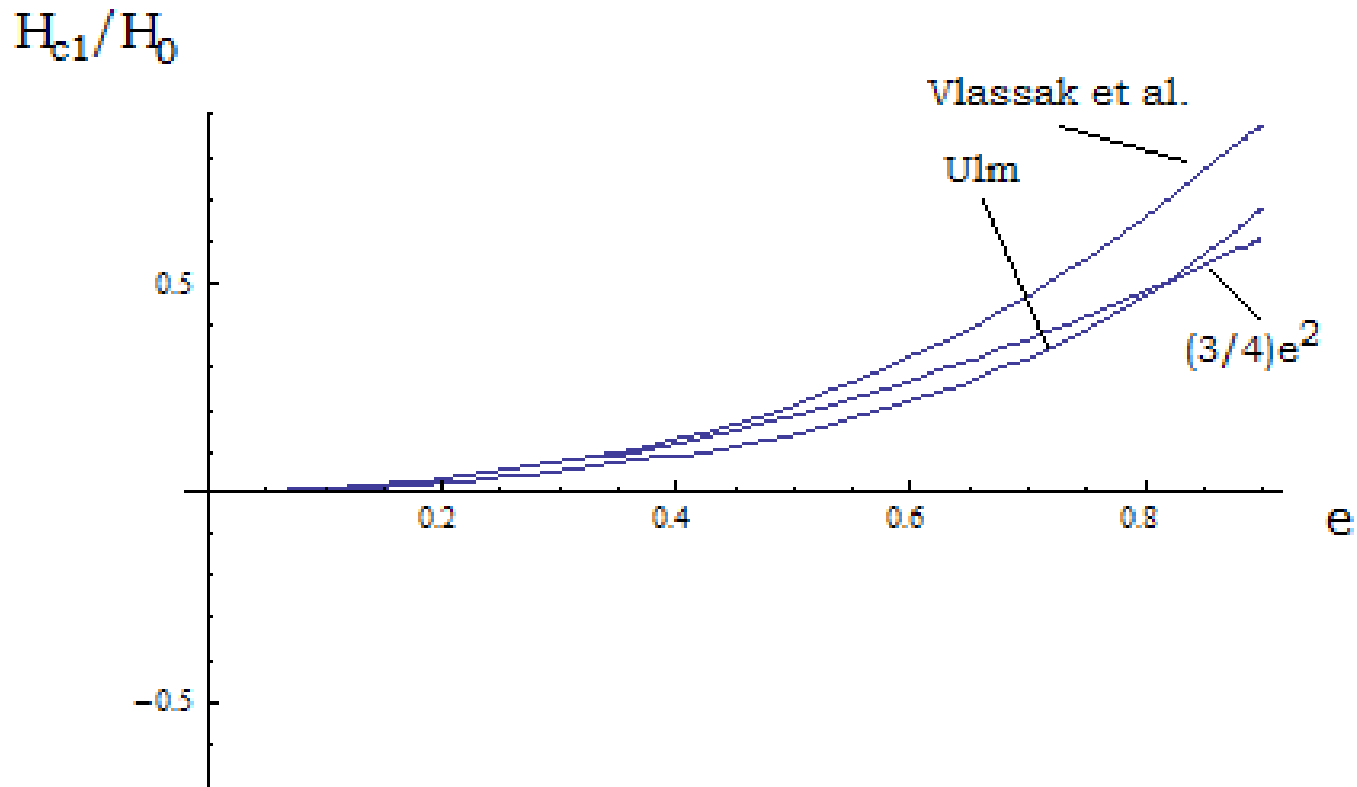
$$f_2 = \frac{L(\lambda)}{N(\lambda)} \frac{(4 - e^2)K(e^2) - (4 - 3e^2)E(e^2)}{e^2 E(e^2) - e^2 (1 - e^2)K(e^2)} \quad \frac{(K(e^2) - E(e^2))(1 + \chi f_1)(1 - e^2)}{(E(e^2) - (1 - e^2)K(e^2))(1 + \chi f_2)} = 1$$

$$e^2 \approx \frac{4}{3} \chi \frac{L(\lambda)}{N(\lambda)} \quad \frac{P}{P|_{e=0}} \approx \frac{E}{E_0 N(\lambda)} = \frac{2}{\pi} \left(K(e^2) + \frac{3}{4} (2E(e^2) - (2 - e^2)K(e^2)) \right)$$

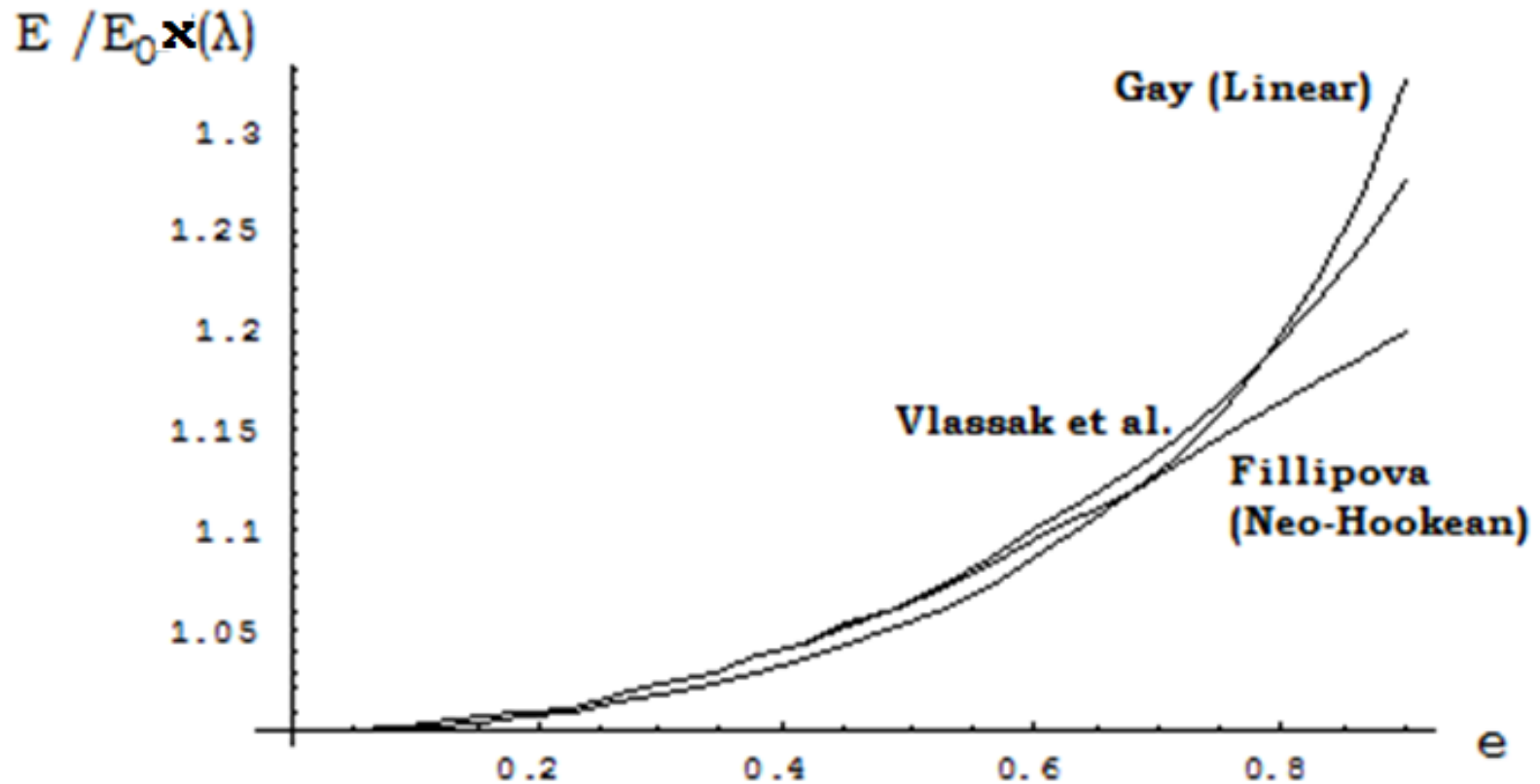
$$N(\lambda) = \frac{2\lambda^4(1 + \lambda^3)}{\lambda^9 + \lambda^6 + 3\lambda^3 - 1} \quad L(\lambda) = \frac{4\lambda^6(\lambda^9 + 2\lambda^6 + \lambda^3 + 2)}{\lambda^9 + \lambda^6 + 3\lambda^3 - 1} \quad \frac{H_{c1}}{H_0} = \frac{\chi L(\lambda)}{N(\lambda)}$$

The influence of the surface stretches

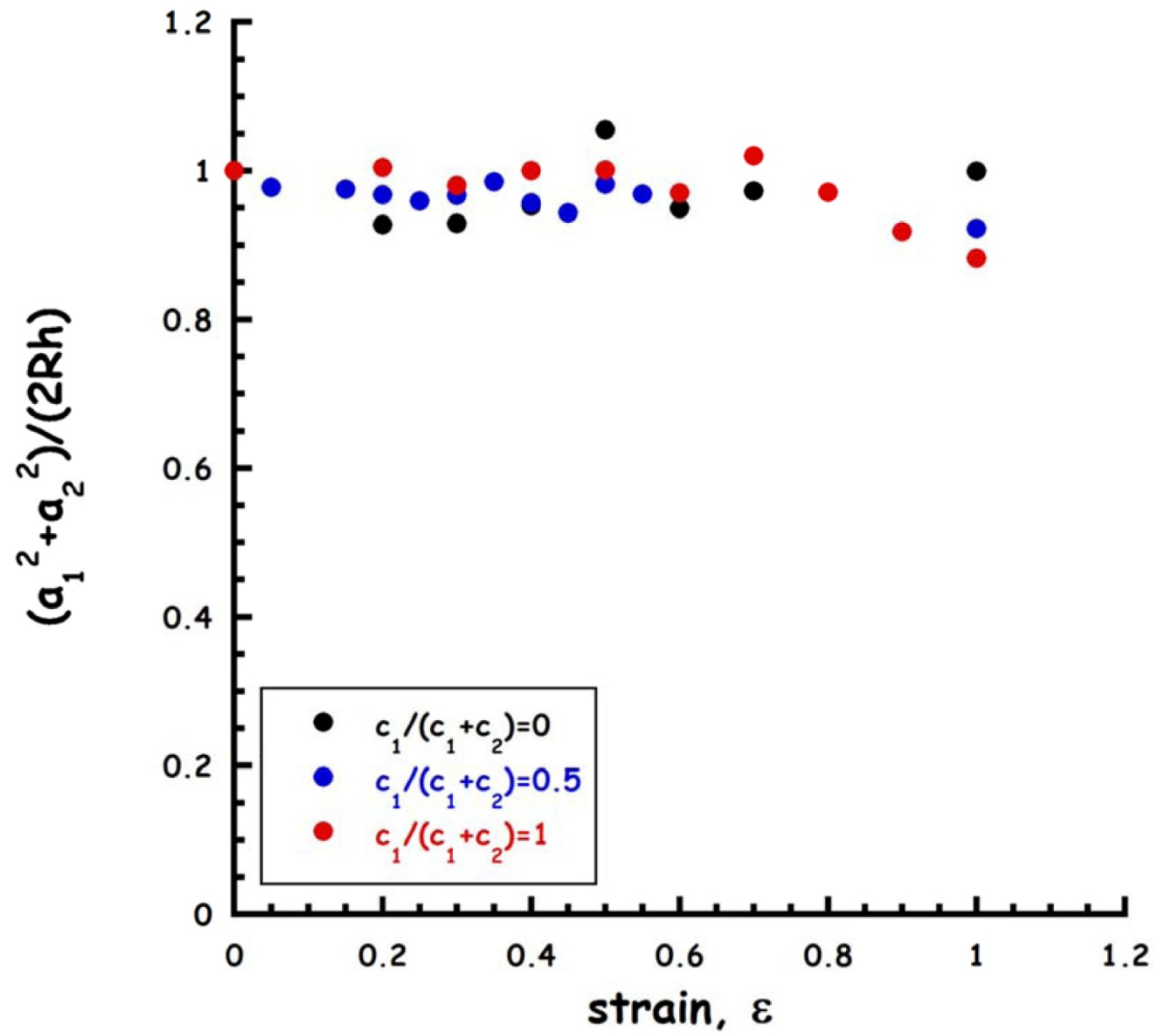
Point Force $\longrightarrow$ surface displacement $w = \frac{H(\theta)}{r}$ $H(\theta) \approx H_0 - H_{c1} \cos(2\theta)$



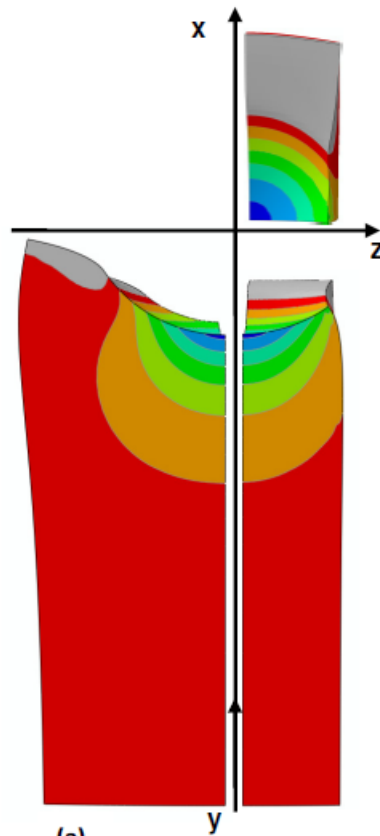
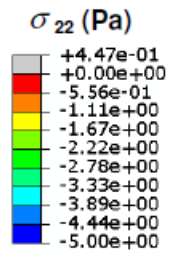
The influence of the surface stretches



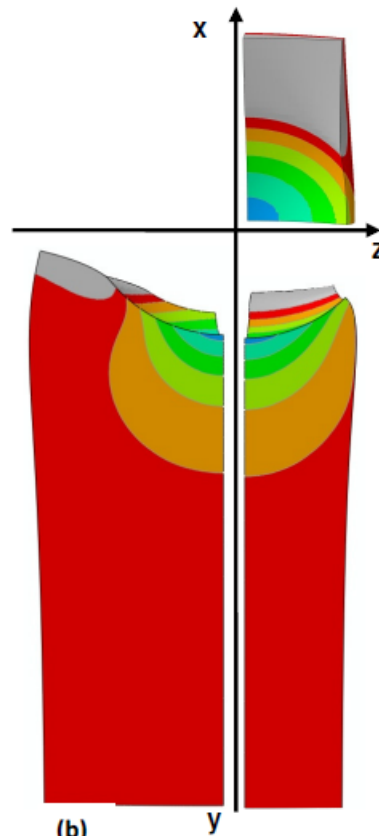
Finite element modeling



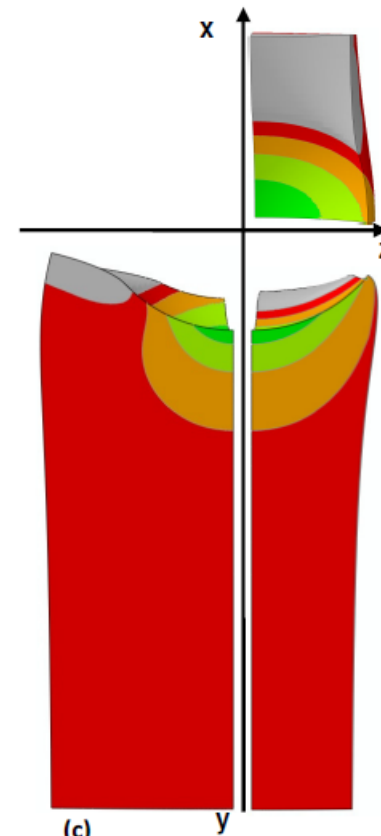
Finite element modeling



$$C_1 = 0$$



$$C_1 = C_2$$



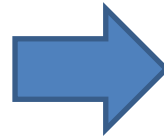
$$C_2 = 0$$

Experimental verification

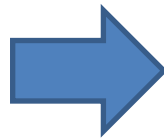
Radius of spherical (steel) indenter $R = 1 \text{ mm}$

Rubber material

$E_0 = 7.5 \text{ MPa}$



The pre-tension apparatus



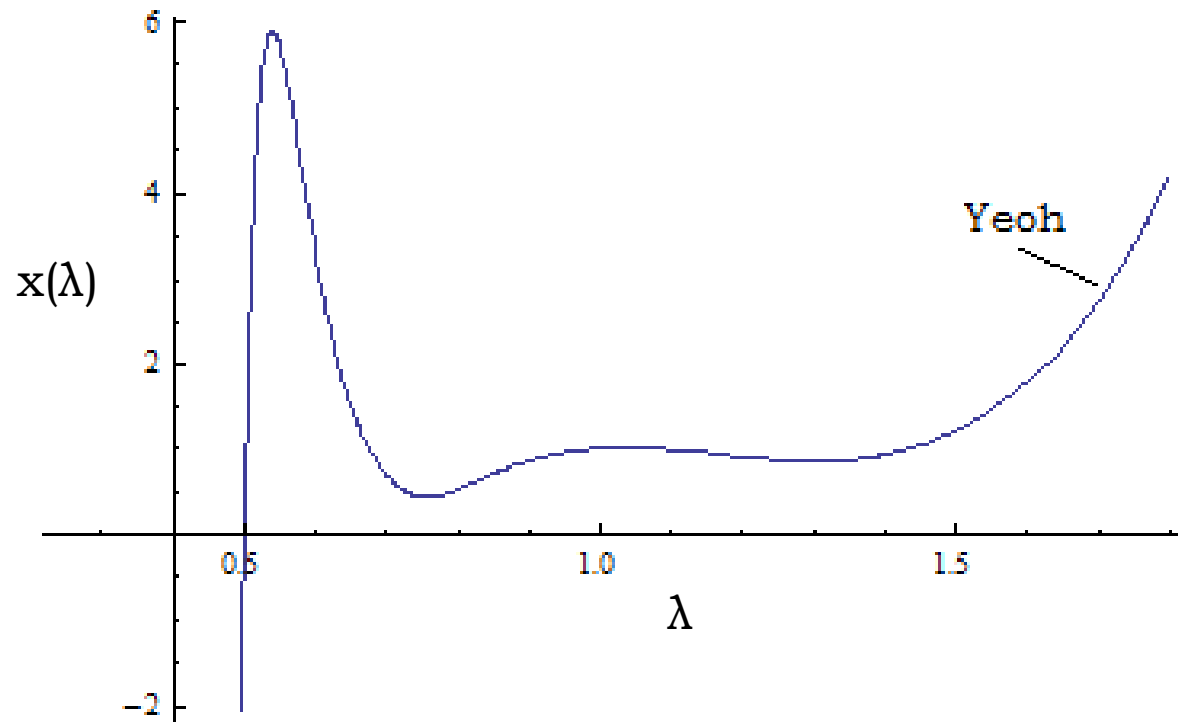
Spherical indentation of carbon-filled rubber

Initial thickness <i>t(mm)</i>	λ_1	P(N)	h(mm)	Thickness correction <i>E(MPa)</i>
1.89	1.072	6.813	0.413	7.043
1.89	1.212	6.837	0.404	6.979
3.78	1.530	6.799	0.417	10.452



The ***Yeoh's model*** is the most relevant to describe the material!

The $x(\lambda)$ values for a Yeoh's material



$$C_1 = 2.5 \text{ MPa}$$

$$C_2 = -0.4 \text{ MPa}$$

$$C_3 = 0.1 \text{ MPa}$$

Conclusions

- Pre-stretching of rubber-like materials plays an important role in indentation of such materials:
Tension results in “stiffer ” indentation response
Compression results in “softer” indentation response
- Pre-stretching can be used to evaluate material constants through instrumented indentation. Can provide the strain energy density function
- Surface instability could happen for high compressive pre-stress, but depends on the constitutive law. Puncture strength can be incorporated
- The method not only can be used to spherical indenters, but also can be extended to other types of axisymmetric indenters
- The present methodology can be also applied at different scales of load and indenter radius, hence it can be useful for micro and nano indentations.

Acknowledgements

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